

**VESTIL MANUFACTURING CORP.**  
 2999 N. Wayne St., Angola, IN 46703  
 Ph: 260-665-7586 · Fax: 260-665-1339  
 E-mail: [sales@vestil.com](mailto:sales@vestil.com) · [www.vestil.com](http://www.vestil.com)

## MODEL WL-100

|   |   |
|---|---|
| Pre-installation Instructions .....       | 2 |
| Installation Instructions .....           | 3 |
| Routine Maintenance & Safety Checks ..... | 4 |
| Operation Instructions .....              | 5 |
| Structural Expl View & BOM .....          | 6 |
| Power Unit's Operation .....              | 7 |
| Motor & Transformer Connections .....     | 8 |

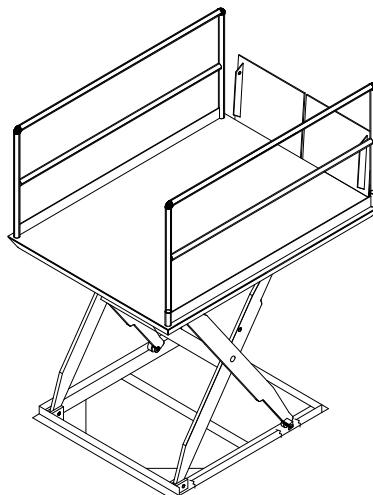
# OPERATION & MAINTENANCE MANUAL

|   |      |
|---|------|
| Electrical Diagrams .....                         | 9-10 |
| Power Unit Expl Parts Drawing & BOM .....         | 11   |
| Manifold Expl View & BOM, Hydraulic Diagram ..... | 12   |
| Power Unit Expl View & BOM .....                  | 13   |
| Troubleshooting .....                             | 14   |
| Safety Label Identification .....                 | 15   |
| Warranty .....                                    | 16   |



**WARNING** Material handling is inherently dangerous. To reduce the likelihood of operator and bystander injury:

- o Each person who might operate, use, or maintain this device must Read and understand this manual in its entirety before operating, using or performing maintenance on the scissor dock.
- o DO NOT work on this device unless it is fully lowered and unloaded and maintenance props are in place.
- o Ensure that all safety and warning labels stay in place and are legible. See the labels page in this manual.
- o The scissor dock's frame must be securely anchored in concrete. See the installation instructions.
- o Do not use the lift if any damage or unusual noise is observed.
- o Always watch the platform and any load on it carefully when the lift is in operation.
- o Do not exceed a travel rate of two feet per second when moving across the platform.
- o The platform's load ratings must be observed at all times. See the operation instructions.
- o Do no modify the lift without the express, written authorization of Vestil. Unauthorized modifications might make the scissor lift unsafe to use.
- o DO NOT attempt to repair this scissor lift or perform maintenance on it unless you are trained and authorized to do so.
- o Do not use brake fluid or jack oils in the hydraulic system. If oil is needed, use an anti-wear hydraulic oil with a viscosity grade of 150 SUS at 100°F, (ISO 32 cSt @ 40°C), or Dexron transmission fluid.
- o Use only replacement parts either supplied or approved by the manufacturer.



**WHEN ORDERING  
REPLACEMENT PARTS:**

We take pride in using quality parts on the equipment we manufacture. We are not responsible for equipment problems resulting from the use of unapproved replacement parts.

To order replacement or spare parts for this equipment, contact the factory.

In any communication with the factory please be prepared to provide the machine's serial number, which is indicated on the machine dataplate.

**RECEIVING INSTRUCTIONS**

Every unit is thoroughly tested and inspected prior to shipment. However, it is possible that the unit could incur damage during transit.

Inspect the unit closely when it arrives. *If you see evidence of damage or rough handling to either the packaging or to the product when it is being unloaded, immediately make a note of it on the Bill Of Lading!*

It is important that you remove the product's packaging upon its arrival to ensure that there is no concealed damage or to enable a timely claim with the carrier for freight damage.

Also, verify that the product and its specifications are as ordered.

## **INSTALLATION NOTES – WL-100**

*Review these requirements and procedures before installing the lift.*

*Contact the factory for answers to any questions that remain after reading this manual or for assistance if you encounter difficulties during installation.*

- ◆ The standard model dock scissor lift is suitable for use outdoors in most industrial and commercial locations.
- 

**Installation notes:**

- All pit and cement work, curb angles, bumper posts, conduit, and electrical installations, as well as the materials for the same, are the responsibility of the installer or building owner.
  - For a pit installation: a minimum 2" conduit installed in the pit floor or wall is recommended for allowing the hose and wire access to the lift, and a drain should be installed.
  - Five minimum 18 AWG wires (or an appropriate hard service cable) are required between the power unit's control enclosure and the lift's frame. These wires, the power unit's disconnect, and the branch circuit overcurrent and short-circuit protection are the responsibility of the installer or building owner.
  - The installation must be made so that it complies with all the regulations applicable to the dock, the lift, and their location. The installer or building owner must verify that the supplied equipment is installed so it will be suited to the environment in which it will be used, and it must be mounted onto, and anchored into, suitable concrete. *An architectural review of the planned installation is recommended.*
  - The installation of the dock lift must be performed by suitably trained personnel with access to the appropriate equipment. The electrical aspects of the installation should be performed by an electrician.
- 

**Installation will require the following tools and equipment:**

- A lifting boom with rigging, a fork truck with adequate fork length and capacity, or some other appropriate hoisting means to remove the lift from the freight truck when it arrives and to set the lift into place. The models' weights can vary from 2,800 - 6,700 pounds.
  - Concrete anchors, a masonry drill, a masonry bit, hand tools, grout, and steel shims. Consult the building's architect or facility engineer to determine the best size and type of hardware with which to anchor the lift to the dock approach.
  - A power supply circuit and disconnect matching the motor voltage and current requirements. Refer to the labels on the control enclosure and to the electrical section in this manual for more information.
- 

### ****WARNING****

- ◆ Do not work underneath the platform unless the maintenance props are installed in the frame.
- ◆ The dock lift must be adequately anchored into the concrete at each corner of its frame.
- ◆ If the supply voltage installed for the lift is different from that originally specified for the order, the connections of the motor leads and the control transformer's primary wires must be changed. Consult the electrical diagrams in this manual.
- ◆ Modifications or additions to the lift without prior manufacturer's authorization may void the lift's warranty (see ANSI MH29.1, Safety Requirements for Scissor Lifts, section 12.6). The addition of ancillary equipment to the platform may necessitate that its load capacity be reduced.

## **INSTALLATION INSTRUCTIONS – WL-100**

1. For pit-mounted units, check that the pit conforms to the pit diagram. Note: If the unit is to be placed into a pit, the required electrical and hydraulic connections to the dock lift should be made before it is set into place.
2. Mount the power unit in the desired location. The standard 8' hose will allow the power unit to be mounted immediately adjacent to the lift. For mounting in other locations, a longer hose will be required. (Use ½" SAE 100R2 2-wire hydraulic hose with a 3,000 psi working pressure rating.)
3. Using an appropriate wiring method, connect the power supply to the power unit's motor relay. Verify that the motor supply voltage is the same as that shown on the machine dataplate (located on the middle of the right platform side). Also verify that the correct control transformer primary leads are connected to the power supply at the motor relay's terminals.
4. Remove all steel strapping and shipping materials from the lift. Do not remove the lifting tabs.
5. Use rigging to pick up the unit at the two lifting tabs (one on each end of the platform) and move the lift into place. Note: If the lift is being pit-mounted, guide the hose and the wires or cable into the pit (such as when a pit conduit is present) when lowering it. Use care to avoid damage to the lift's internal electrical and hydraulic components from the underside. Remove the lifting tabs.
6. Connect the ½" hydraulic hose between the power unit and the lift's frame. Note: First, either flush or blow out the hose and fittings if any contaminants are observed inside them.
7. Install a jumper wire from terminal #3 to terminal #4 in the power unit's control enclosure. Verify that the overload relay setting matches the motor's full-load amperage at the selected supply voltage.
8. Use the pendant control to raise the platform just high enough to allow the table's safety maintenance props to be placed into the frame. Use the manual valve to lower the platform so the leg set rests on the props. (Push down, turn the knob CCW, and release it to open the lowering valve. Push down and turn CW to close it.)
9. Remove the jumper wire between terminal #3 and terminal #4.
10. At both the lift's frame junction box and the power unit's control enclosure, connect the five wires (including the grounding wire) to the limit switch and toe guard circuit wires. See the electrical diagram in this manual.
11. Close and secure the control enclosure door and put the plastic cover over the power unit.
12. Cut and remove the plastic ties that hold the aluminum toe guard strips up during shipping. Verify that all the strips drop down and move freely, and that the switch in the middle of each strip is not actuated.
13. Raise the platform to a height of 60", measured from the bottom of the frame. Adjust the upper limit switch arm (mounted on the non bridge-end of the frame) so that the motor turns off at that height.
14. Bleed the cylinders following the air bleed procedure at the bottom of the "Power Unit Operation" page. Afterward, remove the maintenance props and lower the platform using the pendant control. Hold the "DOWN" pushbutton for several seconds after the platform is lowered so that any air in the hose will be able to more easily migrate to the reservoir.
15. While lowered, check the platform for proper lowered height, or that it is flush with the ground if pit mounted.
16. Raise the lift, install the maintenance props, and lower the leg set onto them once again.
17. Anchor the frame to the floor through each of the two 13/16" holes located near each frame corner.
18. Shim and/or grout under the full length of the frame sides.
19. Remove the maintenance props and operate the lift through several full up/down cycles. Verify that the upper travel limit switch (mounted in the frame) and the toe guard switches (around the perimeter of the platform) function properly.
20. Check the hydraulic oil level. It should be filled to within 3" of the top of the reservoir. If oil is needed, use an anti-wear hydraulic oil with a viscosity grade of 150 SUS at 100°F (ISO 32 at 40°C) or a non-synthetic automatic transmission fluid.
21. Clean up any debris or spilled oil, and verify that all of the warning and safety labels are intact.

## **ROUTINE MAINTENANCE & SAFETY CHECKS – WL-100**

- *Warning: Care should be taken to identify all potential hazards and comply with applicable safety procedures before beginning work.*
- *Warning: Raise the platform and install the maintenance props before beginning any inspections or work on the unit.*
- *Only qualified individuals trained to understand mechanical devices and their associated electrical and hydraulic circuits should attempt troubleshooting and repair of this equipment*

(A) Before each use inspect for the following:

- 1.) Frayed wires
- 2.) Oil leaks
- 3.) Pinched or chafed hoses
- 4.) Damage or structural deformation to the structural members, the cylinder brackets, etc.
- 5.) Unusual noise or binding, or evidence thereof.
- 6.) Proper functioning of all limit switches, including those on the perimeter pinch point guard.

(B) Inspect monthly for:

- 1.) The oil level. Oil should be 1½" to 2" below the reservoir's fill hole with the lift fully lowered.  
See below for the hydraulic oil specification.
- 2.) Worn or damaged hydraulic hoses and electrical wires.
- 3.) Pivot point wear.
- 4.) Rollers' looseness and wear.
- 5.) Integrity of the retaining rings on all rollers and on all pivot point pins.
- 6.) The integrity of the frame anchor bolts, and for cracks in the concrete around them.
- 7.) Proper functioning of any hand- or foot-operated mechanisms.
- 8.) Damage or deformity of the bridge plates (including the hinge) and the handrails.
- 9.) Unusual noises or movement during operation.
- 10.) All the information, safety, and warning labels being in place and in good condition.
- 11.) The need to clean off dirt and debris.
- 12.) Grease all pivot points.

(C) Yearly inspection

The oil should be changed if the oil darkens, becomes gritty, or turns a milky color (indicating the presence of water). Replace with an anti-wear hydraulic oil with a viscosity grade of 150 SUS at 100°F, (ISO 32 at 40°C). Ex: AW 32 or HO 150 hydraulic oil, or a non-synthetic transmission fluid. You may use a synthetic transmission fluid if you flush the system with the synthetic fluid before filling the reservoir.

## **OPERATION INSTRUCTIONS – WL-100**

The Occupational Safety and Health Administration (OSHA) incorporated Commercial Standard CS202-56 into its mass of regulation [29 CFR 1910.6(j)(1)], which instituted design and performance requirements on Dock Leveling Devices. However, the Dept. of Commerce (DOC) withdrew CS202-56 in 1980 and replaced it with ANSI MH30.1-2000. The DoC also recommends ANSI MH29.1 as a source of instructions about industrial scissor lift operation. MH29.1 is the appropriate choice in this case, because our WL-100 series of products are industrial scissor tables.



**WARNING** Safe operation is the responsibility of the operator according to ANSI MH29.1, Section 5. In addition to the instructions that appear in this manual, ALL end-users of this product should refer to ANSI MH29.1 for information regarding owner/operator responsibilities for safe operation, care, and maintenance. To reduce the likelihood that personal injuries might occur as a result of using this product, each person who might install, use, or maintain this product must understand and follow these recommendations:

- Do not exceed the maximum rated load (capacity). Permanent damage to the lift or injury to personnel could result from exceeding the listed capacity.
- Keep all personnel clear of the scissor dock when it is in operation.
- Never use the scissor dock if any damage or unusual noise is observed, if it is in need of repairs, or if it seems to be malfunctioning. Notify your supervisor or maintenance personnel if you notice anything out of the ordinary.
- Check the operation of the perimeter pinch point guards daily. Do not use the lift if the aluminum frame bars of the guard are bent or if the circuit does not function.
- DO NOT use the lift unless all labels are readable. Contact Vestil for replacement labels as necessary.
- The standard model scissor dock is suitable for use indoors or outdoors in most industrial and commercial locations. It is intended to be used to raise and lower material handlers such as fork trucks and pallet jacks to allow freight to be loaded and unloaded from semi trailers.
- Keep all personnel clear of the lift when it is in operation. Be certain no part of any person or object is under any part of the lift before lowering the platform.

### **Loading:**

The load rating, in pounds, is shown on the machine dataplate located on the bevel of the bridge plate end of the platform. It indicates the net capacity of the scissor dock with a static load that is centered and evenly distributed on the platform.

- Consult ANSI MH29.1, Section 3 for loading definitions.

When not fully lowered, the lift's maximum single axle load is roughly 65% of the rated capacity for side loading, and 75% for end loading. The actual axle capacities (The hydraulic hose and bridge plates are at the lift's "ends.")

In the fully lowered position, cross-traffic loads must not exceed two times the platform's load rating.

Do not exceed a rate of two feet per second when moving loads across the platform.

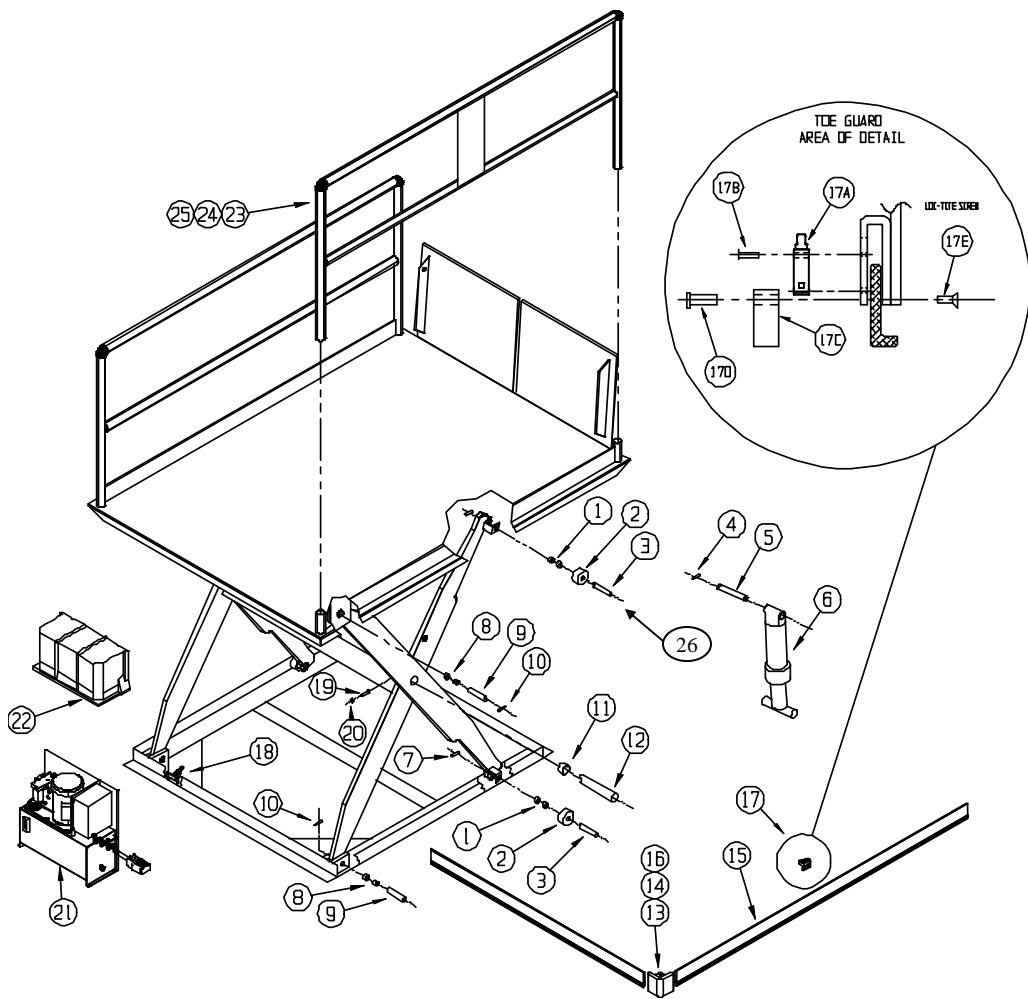
**Note:** Ancillary equipment reduces the maximum rated load of the dock scissor lift. If you or a third party adds after-market features to the scissor lift, you must recalculate the maximum rated load. To do so, subtract the total weight of all equipment added to the scissor dock from the maximum rated load (capacity).

### **Operation:**

- Inspect the perimeter pinch point guards' operation daily.

**Caution:** Always carefully watch the platform and any load on it when the lift is in operation.

- The scissor dock is furnished with a constant-pressure (dead-man style) pushbutton control on a coil cord.
  - Pressing the "UP" pushbutton will turn on the power unit to raise the platform. The platform will raise only while the control is pressed. Upon releasing the control, the platform will stop and hold its position.
  - Pressing the "DOWN" pushbutton will energize the lowering valve to allow the platform to descend by gravity (the motor does not run). Releasing the control button, or the operation of the pinch point guard, will stop the platform movement and the unit will hold its position.
- To lower the platform in the event of a malfunction or power outage, remove the power unit cover and locate the colored, knurled knob on the end of the lowering valve. Be certain there are no obstructions or personnel under the lift! Push the knob in, twist the knob counterclockwise 180°, and release it. When the platform has been lowered, push the knob in again, twist the knob clockwise 180°, and release it.

**EXPLODED PARTS VIEW AND BILL OF MATERIALS -- WL-100**

| Item #: | Description  | Part number     | Qty. |
|---------|--|-----------------|------|
| 1       | Roller bushing, 1 <sup>1</sup> / <sub>8</sub> x 1 <sup>9</sup> / <sub>16</sub> | 01-111-023      | 4    |
| 2       | Roller   | 05-027-001      | 4    |
| 3       | Roller pin, 1 <sup>1</sup> / <sub>8</sub> x 4 <sup>1</sup> / <sub>4</sub>      | 05-112-003-001  | 4    |
| 4       | Spring pin, 3/ <sub>16</sub> x 1 <sup>1</sup> / <sub>4</sub>                   | A/L             | 4    |
| 5       | Cylinder pin, 1 <sup>1</sup> / <sub>8</sub> x 9 <sup>1</sup> / <sub>4</sub>    | 03-112-001      | 2,3  |
| 6       | Cylinder, 3 <sup>1</sup> / <sub>4</sub> x 19                                   | 05-021-004      | 2,3  |
| 7       | Spring pin, 3/ <sub>16</sub> x 1 <sup>1</sup> / <sub>4</sub>                   | A/L             | 4    |
| 8       | Hinge bushing, 1 <sup>1</sup> / <sub>8</sub> x 1 <sup>1</sup> / <sub>4</sub>   | 01-111-022      | 4    |
| 9       | Hinge pin, 1 <sup>1</sup> / <sub>8</sub> x 3 <sup>3</sup> / <sub>16</sub>      | 05-112-002-001  | 4    |
| 10      | Spring pin, 3/ <sub>16</sub> x 1 <sup>1</sup> / <sub>4</sub>                   | A/L             | 4    |
| 11      | Axle pin bushing, 2 x 2 <sup>1</sup> / <sub>2</sub>                            | 01-111-017      | 2    |
| 12      | Axle pin, 2 x 6 <sup>7</sup> / <sub>8</sub>                                    | 05-112-001-001  | 2    |
| 13      | Bolt, 1/4-20 x 3"  | A/L             | 4    |
| 14      | Nylock nut, 1/4-20   | A/L             | 4    |
| 15      | Toe guard aluminum extrusion   | 01-015-901      | 4    |
| 16      | Rubber toe guard corner  | 01-015-009      | 4    |
| 17      | Toe guard switch (stainless)   | 01-022-014      | 4    |
| 17A     | Toe guard switch (micro)   | 01-022-022      | 4    |
| 17B     | Screw, #4-40 x 1/2   | A/L             | 8    |
| 17C     | Toe guard switch actuator  | 01-015-008      | 4    |
| 17D     | Sex bolt, #8-32  | 01-145-010      | 4    |
| 17E     | Screw, #8-32 x 1/2   | A/L             | 4    |
| 18      | Upper travel limit switch  | 01-522-001      | 1    |
| 19      | Shoulder bolt, 5/16-18 x 2 <sup>1</sup> / <sub>2</sub>                         | A/L             | 2    |
| 20      | Nut, 5/16-18   | A/L             | 2    |
| 21      | Power unit, complete   | Consult factory | 1    |
| 22      | Cover for power unit   | 22-024-003      | 1    |
| 23      | Handrail, removable  | Consult factory | 2    |
| 24      | Chain, 1/4", for bridge  | A/L             | 2    |
| 25      | Handle for pull chain  | WL-50009-A      | 2    |
| 26      | Screw, 5/16-18 x 1/2" Type F Thread Cutting Screw                              | 32415           | 4    |

## **THE POWER UNIT'S OPERATION – WL-100**

The electric / hydraulic scissor dock utilizes an electric motor directly coupled to a gear-type hydraulic pump to produce the needed fluid pressure and flow to allow the cylinders to perform the work of lifting the platform load.

A hydraulic manifold houses the hydraulic control components, and is bolted onto the top of the reservoir.

The power unit's hydraulic components are all rated for 3,000 psi working pressure.

- Important parts of the power unit include:
- The electric motor. Motors are available for operation on single- or three-phase AC supplies. All are dual-voltage. (Single-phase is not recommended because of the large current draw and slower speed.)
- The gear pump. Its shaft is coupled directly to the shaft of the electric motor. Due to restrictions on the size of the power supply circuit, the single-phase units have a smaller gear pump.
- The check valve. Its purpose is to prevent the backflow of fluid through the pump. In this way, it allows the platform to be held at a given elevation indefinitely.
- The pressure relief valve. Its job is to open a path for fluid to flow back to the reservoir in the event that the fluid pressure built up by the pump exceeds 3,000 psi. Thus the pump cannot generate more than 3,000 psi.
- The lowering solenoid valve. This is an electrically-operated cartridge valve with a manual operator. It contains a screen to keep contaminants from entering the valve. It also has a knurled knob to open the valve manually to lower the platform in the event of a power outage, damage to toe guards, etc. Push down, turn the knob CCW, and release it to open the lowering valve. Push down and turn CW to close it.
- The pressure-compensated flow control valve. This cartridge valve regulates the fluid flow back to the reservoir when the valve opens. It allows the table to always lower at the same rate regardless of whether there is a load on the platform or not.
- The hydraulic lift cylinders. These are displacement-style cylinders. They have a bleeder valve located at their top end to allow air to be bled from the hydraulic system.
- The safety velocity fuse. This is a device that is installed in the cylinder's hose port. It closes quickly in the event of a catastrophic hose failure to prevent the lift from collapsing down. The platform remains stationary until pressure is reapplied to the cylinder.
- The hydraulic fluid. The system uses HO150 hydraulic fluid. Any anti-wear hydraulic oil with a viscosity grade of 150 SUS at 100°F (ISO 32 at 40°C) such as AW 32 or a non-synthetic transmission fluid is acceptable.

When the platform is to be raised, press the "UP" pushbutton. The motor turns (CW at fan end), and in turning it spins the hydraulic gear pump. Oil is drawn from the reservoir through the suction filter and into the pump. The pump pushes the then-pressurized oil through the check valve and out to the lift cylinders.

When the platform is to be lowered, press the "DOWN" pushbutton. The lowering valve opens, bypassing the check valve and allowing the oil in the cylinders to return to the reservoir. The rate at which the platform lowers is regulated by the pressure-compensated flow control valve.

- In the event that the platform creeps down slowly after releasing the "DOWN" control, it will be necessary to remove the lowering cartridge valve for inspection and cleaning, as follows:
  - ◆ Remove any load from the platform.
  - ◆ *Warning:* Raise the lift and install the maintenance props. Lower the platform until the lift rests on the props.
    - Remove the nut holding the solenoid coil on the valve stem, then remove the coil, and then unscrew the valve from the manifold.
    - Inspect the valve for contaminants, and the valve's o-rings and back-up washers for cuts, tears, or other damage.
    - With the valve immersed in mineral spirits or kerosene, use a thin tool such as a small screwdriver or a small hex wrench to push the poppet in and out several times from the bottom end of the valve. The valve should move freely, about 1/16" from closed to open position. If it sticks in, the valve stem could be bent and will need to be replaced if it doesn't free up after cleaning. Blow the valve off with a compressed-air gun while again pushing the poppet in and out.
    - Inspect the bottom of the manifold's valve cavity for contaminants.
    - Reinstall the valve into the manifold, tightening the valve with approximately 20 lb-ft of torque.
  - If the platform lowers extremely slowly, or not at all, the cylinders' velocity fuses could be closing. This can be caused by air in the hydraulic cylinders.

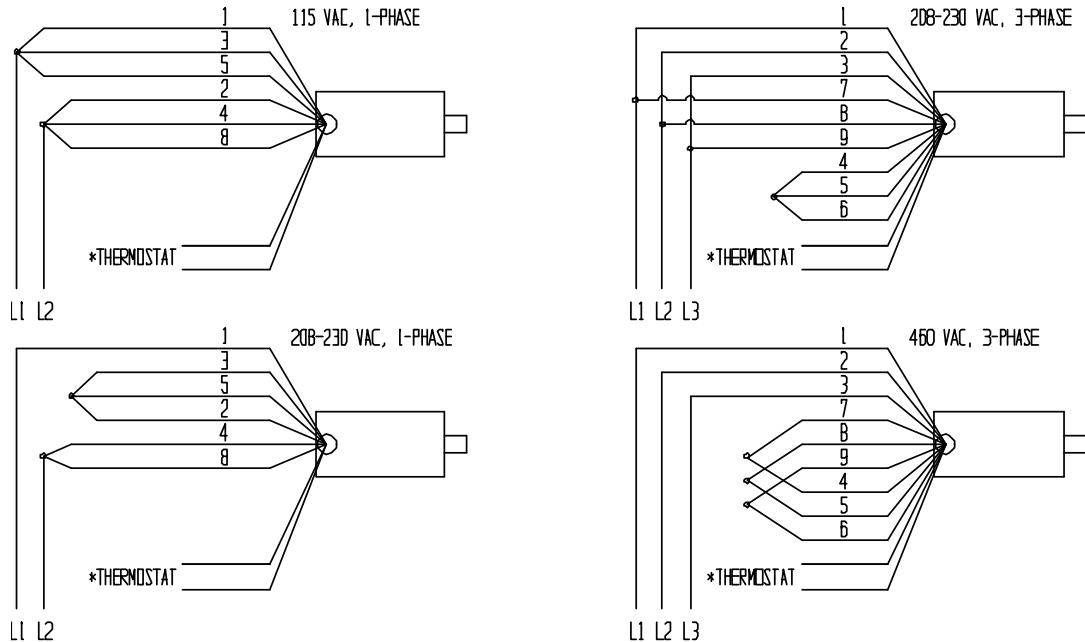
*To bleed the air from the system:*

- ◆ Remove any load from the platform.
- ◆ *Warning:* Raise the lift and install the maintenance props.
- ◆ Lower the platform until the lift rests on the props.
- ◆ Hold a rag over the cylinders' bleeder valve (it looks like a grease zirk) and open each valve about 1/2 turn with a wrench. Oil and air will sputter from the valve - once no air is observed, close the valve.

## MOTOR & TRANSFORMER CONNECTION DIAGRAMS

**CAUTION!** If the motor voltage is changed, the wire on the control transformer's primary wire has to be changed to match the new motor voltage also.

MOTOR LEAD CONNECTION DIAGRAM FOR ALL  
.5HP, .75HP AND 1HP SINGLE-PHASE MOTORS AND FOR  
ALL 2HP, 5.5HP, AND 6.5HP THREE-PHASE MOTORS

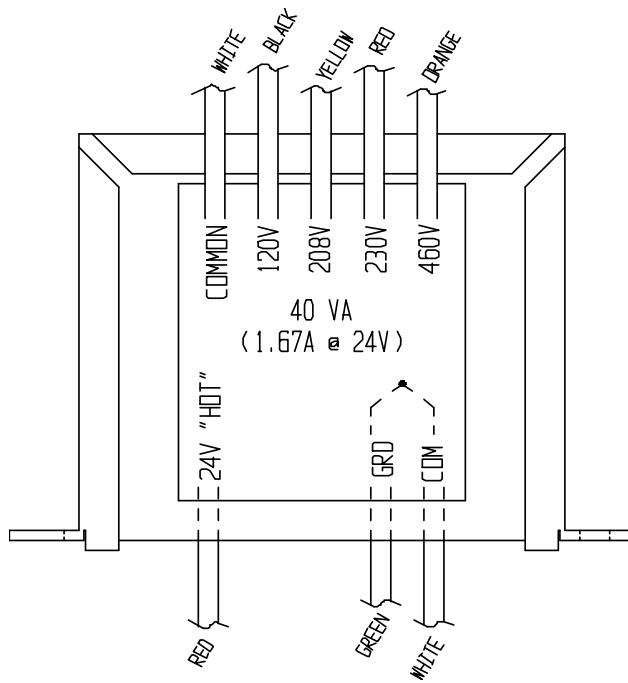


\* The two thermostat leads go to: 1) the grounded side of the transformer secondary, and; 2) the motor relay coil, in either order.



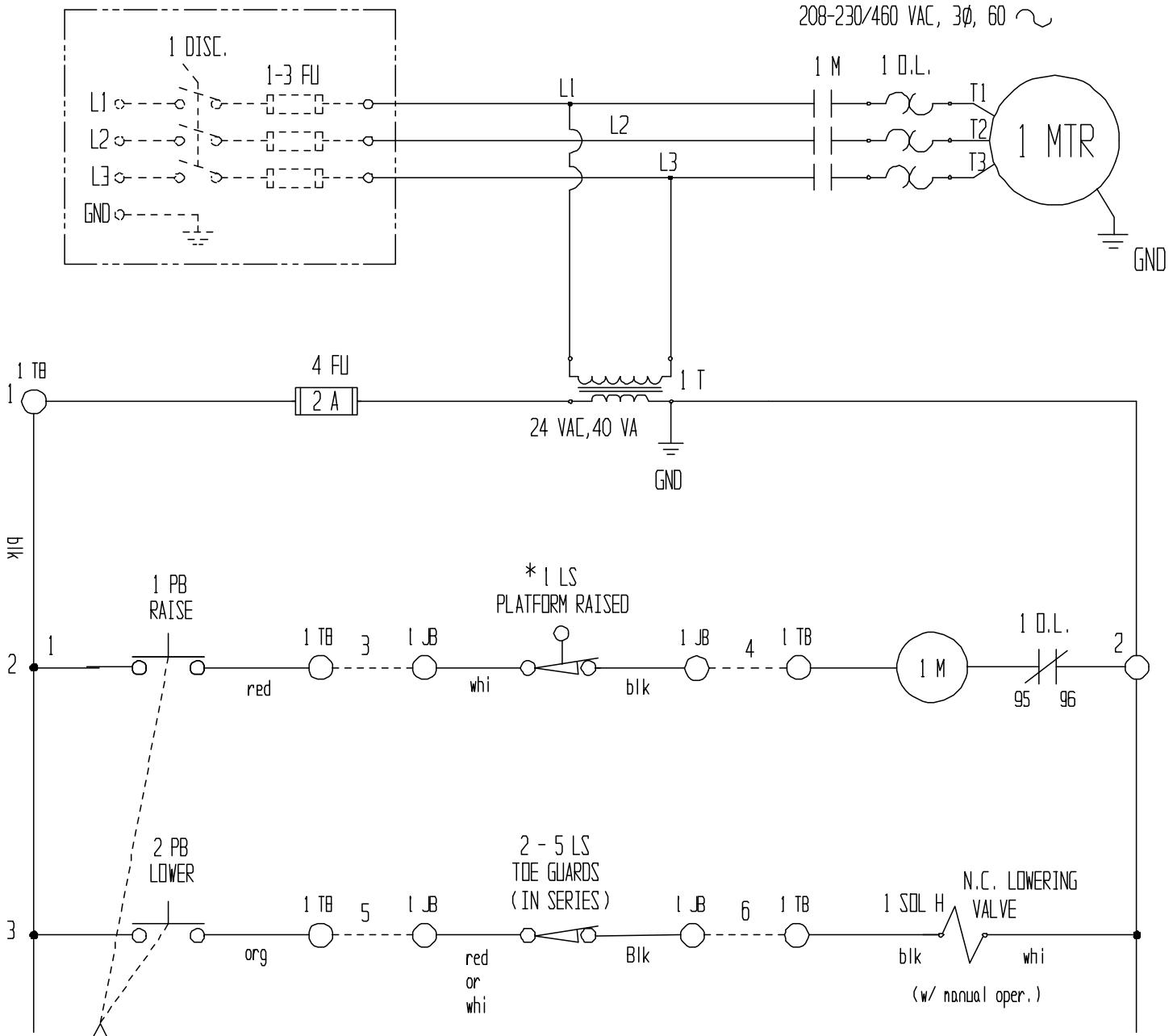
**BE SURE ALL POWER IS OFF BEFORE ATTEMPTING TO WORK ON THIS EQUIPMENT!**

**CAUTION: SERVICE WORK SHOULD BE PERFORMED ONLY BY TRAINED & QUALIFIED PERSONNEL**



## ELECTRICAL DIAGRAM – WL-100

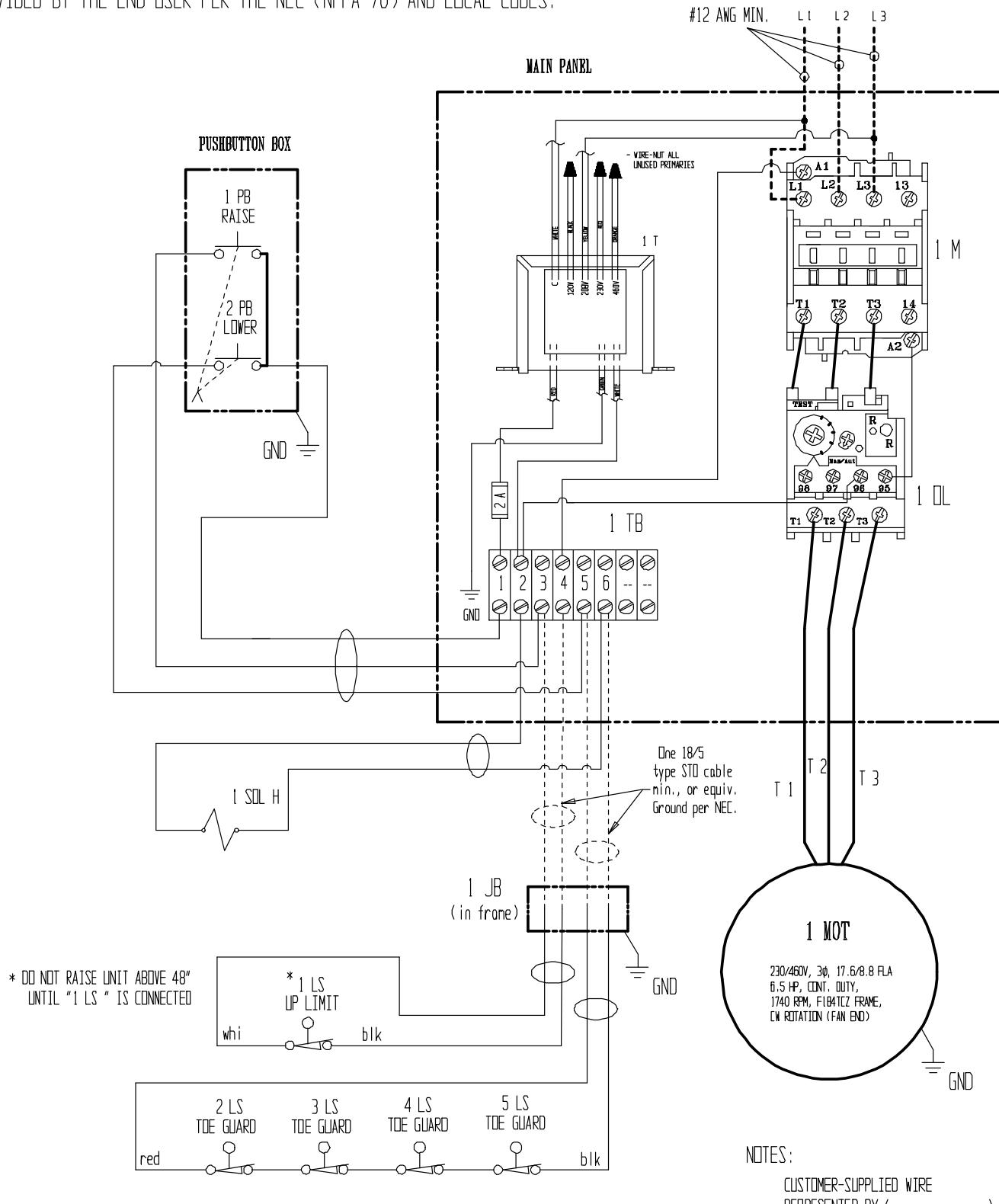
- Warning: Care should be taken to identify all potential hazards and comply with applicable safety procedures before beginning work. Fully lower or securely support the platform, and ensure that system pressure and power have been removed, before attempting to work on any of the hydraulic components!
- Only qualified individuals trained to understand mechanical devices and their associated electrical and hydraulic circuits, along with the hazards that could result from them, should attempt troubleshooting and repair of this equipment.



NOTES:

CUSTOMER-SUPPLIED WIRE  
REPRESENTED BY (-----).

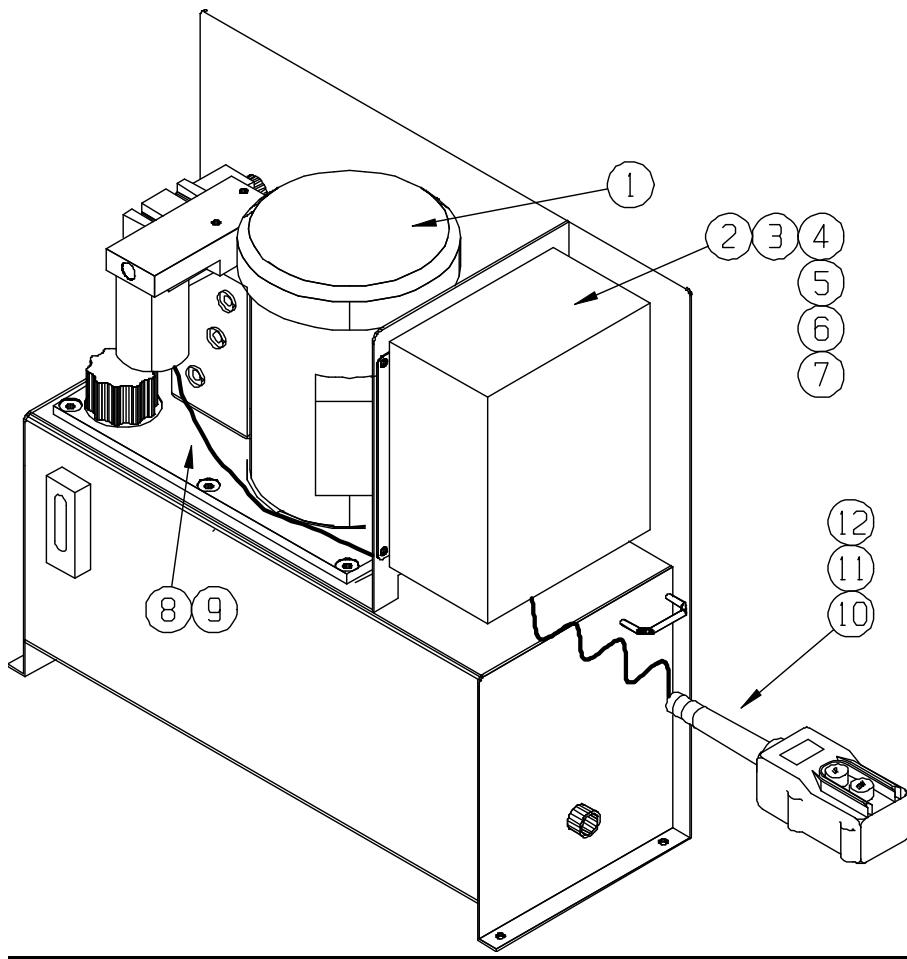
OVERCURRENT & SHORT-CIRCUIT PROTECTION, AND DISCONNECT ARE TO BE PROVIDED BY THE END-USER PER THE NEC (NFPA 70) AND LOCAL CODES.



BE SURE ALL POWER IS OFF BEFORE ATTEMPTING TO WORK ON THIS EQUIPMENT!

CAUTION: SERVICE WORK SHOULD BE PERFORMED ONLY BY TRAINED & QUALIFIED PERSONNEL

## POWER UNIT EXPLODED PARTS VIEW -- WL-100

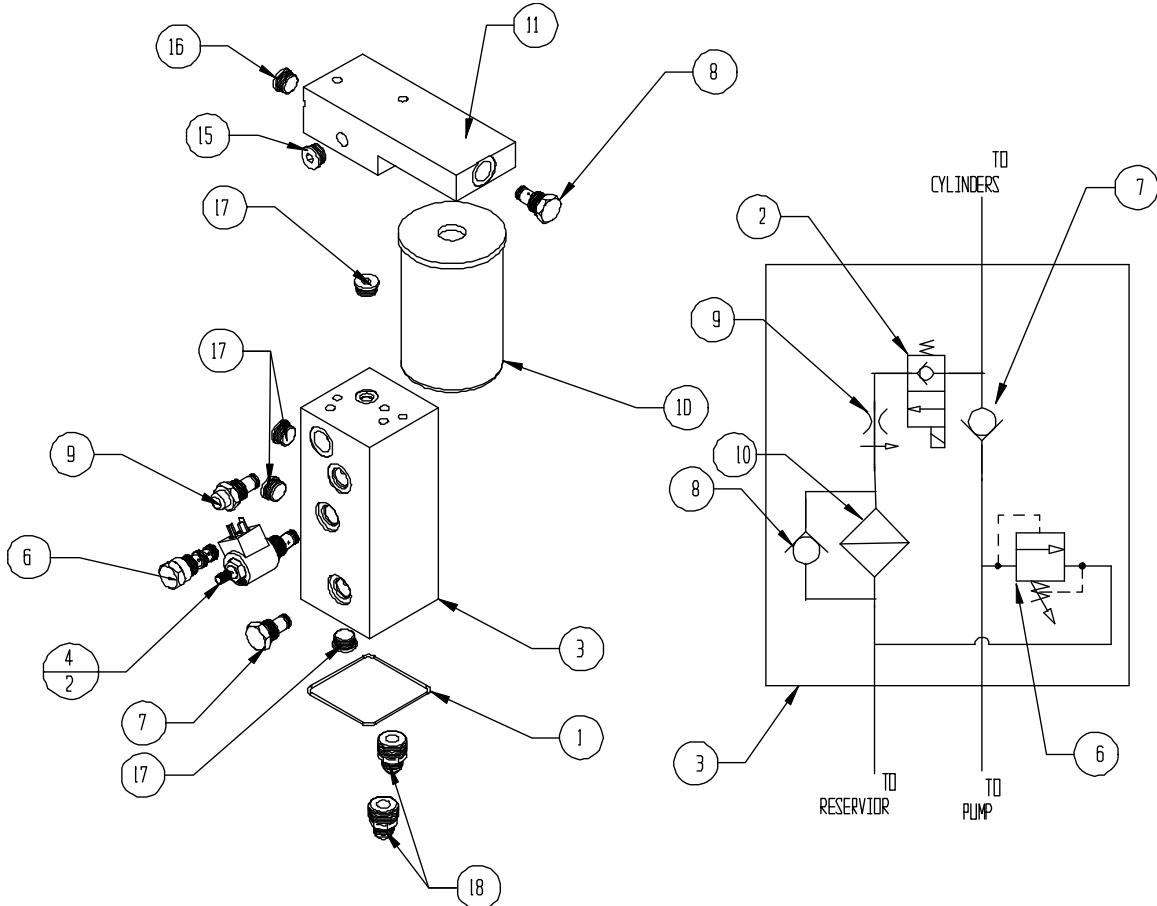


## ELECTRICAL BILL OF MATERIALS -- WL-100

| Item # | Description                                     | Part number   | Qty. |
|--------|---|---------------|------|
| 1      | Motor, electric, 3-phase, 6.5HP                 | 22-135-010    | 1    |
| 1      | Motor, electric, 3HP, 1-phase                   | 22-135-006    | 1    |
| 2      | Contactor, 3-phase                              | LC1-D1810-24V | 1    |
| 2      | Contactor, 1-phase                              | LC1-D3210-24V | 1    |
| 3      | Overload relay, 3-phase, 460V, 8.5-12.5A        | LR2-D1316     | 1    |
| 3      | Overload relay, 1- or 3-phase, 208-230V, 17-24A | LR2-D1322     | 1    |
| 3      | Overload relay, 1-phase, 115V, 30-40A           | RHS80/2R      | 1    |
| 4      | Control transformer                             | 01-129-001    | 1    |
| 5      | Fuse, 2A, 1/4 x 1 1/4                           | AGC2          | 1    |
| 6      | Terminal block                                  | 30 03 50 9    | 8    |
| 7      | Control enclosure                               | AB1086STE     | 1    |
| 8      | Solenoid coil                                   | 99-034-008    | 1    |
| 9      | Solenoid connector cord                         | 01-033-017    | 1    |
| 10     | 2-button handheld control, on coil cord         | 01-522-021    | 1    |
| 11     | Coil cord only, 18/3, 48"-240"                  | 01-033-013    | 1    |
| 12     | 2-button handheld control only                  | 01-022-015    | 1    |
| 13     | Junction box, 2 x 2 x 4 (on lift's frame)       | A-402DSC      | 1    |
| 14     | Coil cord, 18/2, 18"-90" (on lift's frame)      | 01-033-009    | 1    |

## HYDRAULIC LOGIC MANIFOLD, DIAGRAM, & BOM- WL-100

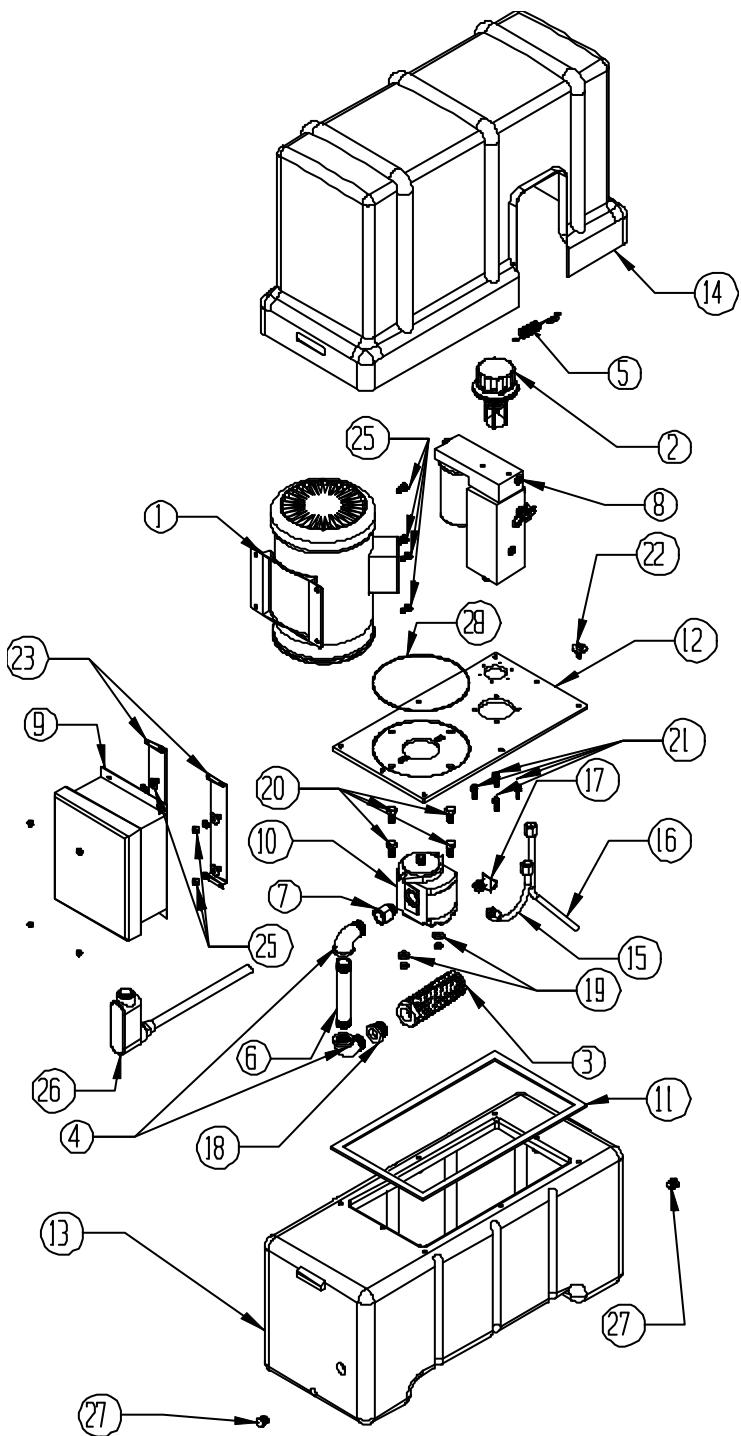
- *Warning:* Care should be taken to identify all potential hazards and comply with applicable safety procedures before beginning work. Fully lower or secure the platform, and ensure that all system pressure and power have been removed, before attempting to work on the electrical or hydraulic systems.
- Raise the lift and install the maintenance props before beginning any inspections or work on the unit.
- Only qualified individuals trained to understand mechanical devices and their associated electrical and hydraulic circuits should attempt troubleshooting and repair of this equipment
- *Caution:* Do not use brake fluid or jack oils in the hydraulic system. If oil is needed, use an anti-wear hydraulic oil with a viscosity of 150 SUS at 100°F (ISO 32 @ 40°C), or non-synthetic transmission fluid.



## HYDRAULIC MANIFOLD BILL OF MATERIALS -- WL-100

| Item # | Description                    | Part number  | Qty. |
|--------|--------------------------------|--------------|------|
| 1      | O-ring                         | 2-154        | 1    |
| 2      | Valve, cart., NC, w/ man oper  | 99-153-016   | 1    |
| 3      | Manifold WL-100                | 05-127-006   | 1    |
| 4      | Coil, w/ DIN connector         | 99-034-008   | 1    |
| 5      | O-ring                         | 2-111        | 2    |
| 6      | Valve, pressure relief         | 99-153-006   | 1    |
| 7      | Valve, check                   | 99-153-011   | 1    |
| 8      | Valve, check, side in/nose out | 99-153-012   | 1    |
| 9      | Valve, flow control, 3.5 GPM   | 99-153-026   | 1    |
| 10     | Hyd. spin-on filter            | SPE-15-10    | 1    |
| 11     | Manifold, filter body          | 22-127-002   | 1    |
| 12     | O-ring                         | 568-116-BN70 | 1    |
| 13     | HHCS #2, Z-plated              | 11063        | 2    |
| 14     | Lock washer, Z-plated          | 33620        | 2    |
| 15     | External Hex pipe plug         | 5406-P-06    | 1    |
| 16     | MORB hollow hex plug           | 6408-H-06-O  | 1    |
| 17     | MORB hollow hex plug           | 6408-H-04-O  | 4    |
| 18     | MJ-MORB straight               | 6400-08-08-O | 2    |

## HYDRAULIC POWER UNIT – WL-100



## POWER UNIT BILL OF MATERIALS -- WL-100

| Item # | Description                     | Part number    | Qty. |
|--------|---------------------------------|----------------|------|
| 1      | Motor, electric, 6.5HP, 3-phase | 22-135-010     | 1    |
| 1      | Motor, electric, 3HP, 1-phase   | 22-135-006     | 1    |
| 2      | Oil filler/breather             | AB-1164-S      | 1    |
| 3      | Inlet strainer                  | PS-08          | 1    |
| 4      | Pipe, NPT street elbow          | ¾ ST EL        | 2    |
| 5      | Spring                          | 12121JY        | 1    |
| 6      | Pipe nipple                     | 3/4X7NIP       | 1    |
| 7      | MORB - FP straight              | 6405-12-12-O   | 1    |
| 8      | Manifold, assembly              | 05-627-006     | 1    |
| 9      | Panel, control                  | 05-529-001     | 1    |
| 10     | Pump, gear, spline shaft        | P208RU07AA     | 1    |
| 11     | Gasket material                 | LP-113         | 4'   |
| 12     | Plate, pump adaptor, alum.      | 22-031-010     | 1    |
| 13     | Reservoir, plastic              | 22-023-004     | 1    |
| 14     | Reservoir, cover                | 22-024-003     | 1    |
| 15     | Hyd. steel tubing               | 05-623-012     | 1    |
| 16     | Hyd. steel tubing               | 22-623-001     | 1    |
| 17     | MJ-MAORB 45°                    | 68-2-08-10-NOW | 1    |
| 18     | NPT pipe reducer                | 3/4X1BUSH      | 1    |
| 19     | HHCS #2, Z-plated               | 11107          | 2    |
|        | USS flat washer, Z-plated       | 33008          | 2    |
|        | Lock washer #2, Z-plated        | 33008          | 2    |
|        | Hex nut, Z-plated               | 36106          | 2    |
| 20     | HHCS #2, Z-plated               | 11207          | 4    |
|        | Lock washer #2, Z-plated        | 33625          | 4    |
| 21     | HHCS #2, Z-plated               | 11055          | 4    |
|        | Lock washer #2, Z-plated        | 33620          | 4    |
| 22     | HHCS #2, Z-plated               | 11055          | 8    |
|        | Lock washer #2, Z-plated        | 33620          | 8    |
|        | USS flat washer, Z-plated       | 33006          | 8    |
| 23     | Bracket, control panel          | 22-016-016     | 2    |
| 24     | HHCS #2, Z-plated               | 11005          | 4    |
|        | Lock washer #2, Z-plated        | 33618          | 4    |
|        | Hex nut, Z-plated               | 36102          | 4    |
| 25     | HHCS #2, Z-plated               | 11005          | 4    |
|        | Lock washer #2, Z-plated        | 33618          | 4    |
|        | Hex nut, Z-plated               | 36102          | 4    |
|        | USS flat washer, Z-plated       | 33004          | 8    |
| 26     | Heater (230V)                   | ET2L-252       | 1    |
|        | Heater (460V)                   | ET3L-504       | 1    |
| 27     | Pipe plug                       | 5406-P-06      | 2    |
| 28     | O-ring                          | 568-011-BN70   | 1    |

## TROUBLESHOOTING GUIDE – WL-100

- **WARNING:** Care should be taken to identify all potential hazards and comply with all applicable safety procedures before beginning troubleshooting or repairs.
- **CAUTION:** Before performing any troubleshooting or repairs, the load must be removed from the platform. Then either raise the platform and install the maintenance props, or fully lower the platform to the floor.
- Only qualified individuals trained to understand mechanical devices and their associated electrical and hydraulic circuits, along with the hazards that could result from them, should attempt troubleshooting and repair of this equipment.

Consult the factory for any problems not addressed in this manual.

### Problem:

Power unit doesn't run when "UP" button is pressed.

### Possible cause(s):

Transformer fuse is blown.  
No supply voltage.

### Action:

Test with meter; replace if bad.

Test with meter. Check fuses, breakers, and overloads to determine the cause.

Check connections to switch. Inspect, test switch. Replace if bad.

Motor runs, platform doesn't move.  
Power unit not noisy.

Upper-travel limit switch or wiring is not connected; switch is engaged, or bad.

Overload relay is tripped.

Control transformer failed.

Motor relay coil failed.

Motor rotation is wrong.

Pump is failing to build pressure.

Lowering valve's manual operator is open.

See last paragraph, above.

Excess voltage drop to motor; due to power wire size too small, wire run too long, or incoming voltage too low.

Motor is "single-phasing."

Press reset button on overload relay.

Check for 24 VAC; replace if bad.

Test with meter; replace if bad.

Verify motor runs CW at the fan end.

Consult factory.

The manual operator should be pushed down and rotated clockwise.

Same as above.

Check power installation for adequacy.

Check incoming voltage *while motor is running*. Correct problem found.

Determine cause of loss of voltage on one phase; correct.

Check for structural damage or binding of the scissor legs, etc.

Check for platform overload condition.

Remove and inspect. Clean per instructions in "Power Unit Operation."

The manual operator should be pushed down and rotated clockwise.

Same as above.

Bleed air per the procedure described in "Power Unit Operation."

Check for a toe guard extrusion or rubber corner that is stuck; adjust if necessary. Inspect, test switches and wiring with meter; replace if bad.

Check with multimeter on diode-check function. (Reading for ohms will not provide an accurate test of the coil.)

Inspect for foreign material or objects that might block the leg set or its rollers.

Remove and inspect. Clean per instructions in "Power Unit Operation."

Check pressure hose for kinks.

Same as for jerky platform movement.

Remove and inspect. Clean per instructions in "Power Unit Operation".

Same as above.

Platform raises, then drifts down.  
Spongy or jerky platform movement.

Contamination holding open the lowering valve or the check valve.

Lowering valve's manual operator is open.

See last two paragraphs, above.

Excessive air in the hydraulic cylinders.

Toe guard switch or wiring is not connected; switch is engaged, or bad.

Solenoid coil is bad.

Physical blockage of the structure.

Solenoid valve is plugged.

Platform lowers too slowly.

Pinched hose.

Velocity fuse locking (platform only slowly creeps down).

Flow control valve sticking.

Check pressure hose for kinks.

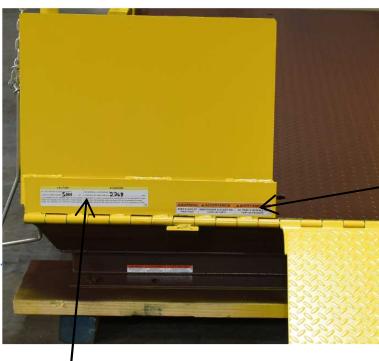
Same as for jerky platform movement.

Platform lowers too quickly.

See last paragraph, above.

**CAUTION:** Do not use brake fluid or jack oils in the hydraulic system. If oil is needed, use an anti-wear hydraulic oil with a viscosity grade of 150 SUS at 100°F (ISO 32 at 32°C) or a non-synthetic transmission fluid.

# WL-100



**WARNING** KEEP CLEAR OF PINCH POINT  
**ADVERTENCIA** MANTENGASE ALEJADO DEL PUNTO DE CORTE  
**AVERTISSEMENT** SETERRE À DISTANCE DU POINT DE PINCEMENT

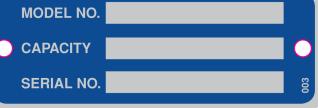
208

| CAUTION   | ATENCIÓN   | ATTENTION   |
|---|--|---|
| DO NOT EXCEED MAX CAPACITY<br>Si se excede la capacidad, se caerá.<br>DO NOT exceed capacity.<br>Si se excede la capacidad, se caerá.<br>DO NOT exceed capacity.<br>Si se excede la capacidad, se caerá.<br>DO NOT exceed capacity.<br>Si se excede la capacidad, se caerá. | NO EXCEDA LA CAPACIDAD MÁXIMA<br>Cargado de forma uniforme.<br>Capacidad de carga máxima: 2000 lbs cada lado.<br>Cargado de forma uniforme, con un peso en el 50% de la capacidad de carga.<br>Cargado de forma uniforme, con un peso en el 50% de la capacidad de carga.<br>Cargado de forma uniforme, con un peso en el 50% de la capacidad de carga.<br>Cargado de forma uniforme, con un peso en el 50% de la capacidad de carga.<br>Ver las instrucciones de operación o llamar al 800-44-Wayne, Wayne, Países Bajos 401-723-1514 o Puerto Rico 787-753-1753 o visitar <a href="http://www.wayne.com">www.wayne.com</a> . | NE PAS DÉPASSER LA CAPACITÉ MAXIMALE<br>Charge de manière uniforme.<br>Capacité de charge maximale : 2000 lbs par côté.<br>Charge de manière uniforme, avec un poids à 50% de la capacité de charge.<br>Charge de manière uniforme, avec un poids à 50% de la capacité de charge.<br>Charge de manière uniforme, avec un poids à 50% de la capacité de charge.<br>Charge de manière uniforme, avec un poids à 50% de la capacité de charge.<br>Charge de manière uniforme, avec un poids à 50% de la capacité de charge.<br>Voir les instructions d'utilisation ou appeler au 800-44-Wayne, Wayne, Países Bajos 401-723-1514 ou Porto Rico 787-753-1753 ou visiter <a href="http://www.wayne.com">www.wayne.com</a> . |

595



594. inside



003, on frame angle

MODEL/MODELO/MODELE  
 STATIC CAPACITY (evenly distributed) \_\_\_\_\_ lbs.  
 LA CAPACIDAD CONSTANTE (distribuida uniformemente) \_\_\_\_\_ kgs.  
 CAPACITÉ STATIQUE (distribuée régulièrement) \_\_\_\_\_ kgs.  
 SERIAL/SERIE/SÉRIE \_\_\_\_\_

287, with 770 overlay

| WARNING  | ADVERTENCIA   | AVERTISSEMENT  |
|--|---|--|
| Before working under platform:<br><ul style="list-style-type: none"> <li>• REMOVE tools.</li> <li>• Remove Maintenance Stop.</li> <li>DO NOT use Maintenance Stop with loaded platform.</li> </ul> KEEP CLEAR of platform during operation<br>DO NOT put hands, feet or objects under platform during operation. | Antes de trabajar debajo de la plataforma:<br><ul style="list-style-type: none"> <li>• QUITA los herramientas.</li> <li>• Retira la parada de mantenimiento.</li> <li>NO use la parada de mantenimiento con la plataforma cargada.</li> </ul> MANTENGASE ALEJADO de la plataforma cuando se use.<br>NO ponga las manos, los pies u objetos debajo de la plataforma cuando se este usando. | Avant de travailler sous la plate-forme:<br><ul style="list-style-type: none"> <li>• DÉPLACEZ les outils.</li> <li>• RETIREZ la parada de maintenance.</li> <li>NE PAS utiliser les outils d'entretien avec une plate-forme chargée.</li> </ul> DÉGAGEZ-VOUS de la plate-forme pendant fonctionnement.<br>NE PAS mettre les mains, les pieds ou des objets sous la plate-forme pendant fonctionnement. |

596

Maintenance Stop  
223 rev 03/05

223, both sides

| WARNING                                | ADVERTENCIA                 | AVERTISSEMENT                         |
|--|-----------------------------|---------------------------------------|
| SECURE FRAME TO FLOOR<br>223 rev 03/05 | ASEGURO EL BASTIDOR AL PISO | FIXER SOLIDEMENT LE CADRE AU PLANCHER |

204, alternating corners

| WARNING  | ADVERTENCIA   | AVERTISSEMENT  |
|--|---|--|
| INSTALL BOTH MAINTENANCE STOPS before working under this table.<br>DO NOT operate maintenance stops with table loaded. | INSTALAR AMBAS PARADAS DE MANTENIMIENTO antes de trabajar debajo de esta mesa.<br>NO OPERAR las paradas de mantenimiento con la mesa cargada. | INSTALLEZ LES DEUX GROSSES PARADES D'ENTRETIEN avant de travailler sous cette table.<br>NE PAS faire fonctionner les parades d'entretien lorsque la table est chargée. |

269, both sides



Label 1072 is to be applied to the outside of individual packaging

**WARNING:** Reproductive Harm - www.P65Warnings.ca.gov.  
**ADVERTENCIA:** Daño Reproductivo - www.P65Warnings.ca.gov.  
**WARNING: Cancer -** www.P65Warnings.ca.gov.  
**ADVERTENCIA: Cáncer -** www.P65Warnings.ca.gov.

## TRUCK SCISSOR DOCK LIFT

10/16/2020

## **POWERED PRODUCTS' WARRANTY**

### **ONE YEAR LIMITED WARRANTY**

The manufacturer warrants for the original purchaser against defects in materials and workmanship under normal use one year after date of shipment (not to exceed 15 months after date of manufacture). Any part that is determined by the manufacturer to be defective in material or workmanship and returned to the factory, shipping costs prepaid, will be, as the exclusive remedy, repaired or replaced at our option. Labor costs for warranty repairs and/or modifications are not covered unless done at manufacturer's facilities or pre-approved in advance by the manufacturer. Any modifications performed without written approval of the manufacturer may void warranty. This limited warranty gives purchaser specific legal rights which vary from state to state.

All specifications are subject to change without notice.

### **LIMITATION OF LIABILITY**

To the extent allowable under applicable law, the manufacturer's liability for consequential and incidental damages is expressly disclaimed. The manufacturer's liability in any event is limited to, and shall not exceed, the purchase price paid. Misuse or modification may void warranty.

Warranty does not cover labor or consequential damages including, but not limited to, business interruption costs, lost profits, or lost business opportunities.

### **WARRANTY DISCLAIMER**

The manufacturer has made a diligent effort to accurately illustrate and describe their products. However, such illustrations and descriptions are for the sole purpose of identification, and do not express or imply a warranty that the products are merchantable or fit for a particular purpose, or that the products will necessarily conform to the illustrations or descriptions.

The provisions of the warranty shall be construed and enforced in accordance with the Uniform Commercial Code and laws as enacted in the State of Indiana.

### **DISPOSITION**

Our company will make a good faith effort for prompt correction or other adjustment with respect to any product that proves to be defective within the Limited Warranty Period. Warranty claims must be made in writing within said year.